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M90
G90
G70
G75
G97 S6
G00 T2
G00 Z-0.7
G00 X14.252 Y13.376
G01 Z0.3 F80.
G01 X13.475 Y13.361 F120.
G01 X12.928 Y13.395
G01 X12.379 Y13.475
G01 X12.098 Y13.568
G01 X11.849 Y13.698
G01 X11.626 Y13.866
G01 X11.421 Y14.071
G01 X11.254 Y14.279
G01 X11.108 Y14.503
G01 X10.88 Y14.976
G01 X10.726 Y15.478
G01 X10.641 Y15.991
G01 Y16.259
G01 X10.726 Y16.772
G01 X10.88 Y17.274
G01 X11.108 Y17.747
G01 X11.254 Y17.971
G01 X11.421 Y18.179
G01 X11.626 Y18.384
G01 X11.849 Y18.552
G01 X12.098 Y18.682
G01 X12.379 Y18.775
G01 X12.928 Y18.859
G01 X13.476 Y18.889
G01 X14.252 Y18.874
G00 Z-0.7
M22
G00 X5.5 Y13.918
G01 Z0.3 F80.
G01 X4.975 Y13.916 F120.
G01 X4.509 Y13.948
G01 X4.048 Y14.029
G01 X3.814 Y14.094
G01 X3.593 Y14.18
G01 X3.382 Y14.292
G01 X3.181 Y14.436
G01 X3.016 Y14.588
G01 X2.867 Y14.756
G01 X2.737 Y14.939
G01 X2.626 Y15.134
G01 X2.535 Y15.339
G01 X2.464 Y15.552
G01 X2.416 Y15.771
G01 X2.391 Y15.994
G01 Y16.256
G01 X2.416 Y16.479
G01 X2.464 Y16.698
G01 X2.535 Y16.911
G01 X2.626 Y17.116
G01 X2.737 Y17.311
G01 X2.867 Y17.494
G01 X3.016 Y17.662
G01 X3.181 Y17.814
G01 X3.382 Y17.958
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G01 X3. 593 Y18. 07
G01 X3. 814 Y18. 156
G01 X4. 047 Y18. 221
G01 X4. 509 Y18. 305
G01 X4. 976 Y18. 334
G01 X5. 5 Y18. 332
G00 Z-0. 7
M22
G00 X5. 75 Y23. 001
G01 Z0. 3 F80.
G02 X6. 498 Y22. 915 I5. 752 J19. 703 F120.
G01 X6. 519 Y22. 907
G01 X6. 535 Y22. 898
G01 X6. 549 Y22. 887
G01 X6. 564 Y22. 875
G01 X6. 583 Y22. 854
G01 X6. 601 Y22. 829
G01 X6. 624 Y22. 785
G01 X6. 642 Y22. 735
G01 X6. 669 Y22. 596
G01 X6. 716 Y21. 875
G01 X6. 669 Y21. 154
G01 X6. 642 Y21. 015
G01 X6. 624 Y20. 965
G01 X6. 601 Y20. 921
G01 X6. 583 Y20. 896
G01 X6. 564 Y20. 875
G01 X6. 549 Y20. 863
G01 X6. 535 Y20. 852
G01 X6. 519 Y20. 843
G01 X6. 498 Y20. 835
G02 X5. 75 Y20. 749 I5. 752 J24. 047
G00 Z-0. 7
M22
G00 X5. 249 Y20. 738
G01 Z0. 3 F80.
G01 X4. 793 Y20. 744 F120.
G01 X4. 269 Y20. 795
G01 X4. 004 Y20. 869
G01 X3. 755 Y20. 982
G01 X3. 555 Y21. 112
G01 X3. 459 Y21. 191
G01 X3. 371 Y21. 279
G01 X3. 293 Y21. 377
G01 X3. 227 Y21. 484
G01 X3. 175 Y21. 603
G01 X3. 141 Y21. 736
G01 Y22. 014
G01 X3. 175 Y22. 147
G01 X3. 227 Y22. 266
G01 X3. 293 Y22. 373
G01 X3. 371 Y22. 471
G01 X3. 459 Y22. 559
G01 X3. 555 Y22. 638
G01 X3. 755 Y22. 768
G01 X4. 004 Y22. 881
G01 X4. 266 Y22. 954
G01 X4. 533 Y22. 993
G01 X4. 796 Y23. 006
G01 X5. 249 Y23. 012
G00 Z-0. 7
M22
G00 X10. 75 Y45. 597
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G01 Z0. 3 F80.
G01 X9. 641 F120.
G01 Y44. 878
G01 X10. 141
G01 Y44. 097
G01 X9. 641
G01 Y42. 878
G01 X10. 141
G01 Y42. 097
G01 X9. 641
G01 Y40. 878
G01 X10. 141
G01 Y40. 097
G01 X9. 641
G01 Y38. 878
G01 X10. 141
G01 Y38. 097
G01 X9. 5
G00 Z- 0. 7
M22
G00 X9. 5 Y36. 878
G01 Z0. 3 F80.
G01 X10. 141 F120.
G01 Y36. 097
G01 X9. 641
G01 Y34. 878
G01 X10. 141
G01 Y34. 097
G01 X9. 641
G01 Y32. 878
G01 X10. 141
G01 Y32. 097
G01 X9. 641
G01 Y30. 878
G01 X10. 141
G01 Y30. 097
G01 X9. 641
G01 Y28. 878
G01 X10. 141
G01 Y28. 097
G01 X9. 5
G00 Z- 0. 7
M22
G00 X9. 5 Y26. 878
G01 Z0. 3 F80.
G01 X10. 141 F120.
G01 Y26. 141
G01 X10. 889 Y26. 14
G01 X10. 9 Y25. 995
G01 X11. 099 Y24. 726
G01 X11. 302 Y23. 983
G01 X11. 595 Y23. 269
G01 X11. 978 Y22. 599
G01 X12. 447 Y21. 986
G01 X12. 694 Y21. 726
G01 X13. 003 Y21. 455
G01 X13. 177 Y21. 329
G01 X13. 357 Y21. 222
G01 X13. 541 Y21. 139
G01 X13. 637 Y21. 108
G01 X13. 738 Y21. 086
G01 X15. 515
G01 X15. 559 Y21. 488

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G00 Z-0.7
M22
G00 X14.766 Y18.82
G01 Z0.3 F80.
G02 X15.204 Y18.658 I14.599 J17.692 F120.
G01 X15.278 Y18.595
G01 X15.341 Y18.525
G01 X15.394 Y18.449
G01 X15.439 Y18.368
G01 X15.504 Y18.207
G01 X15.55 Y18.042
G01 X15.724 Y16.125
G01 X15.55 Y14.208
G01 X15.504 Y14.043
G01 X15.439 Y13.882
G01 X15.394 Y13.801
G01 X15.341 Y13.725
G01 X15.278 Y13.655
G01 X15.204 Y13.592
G02 X14.766 Y13.43 I14.599 J14.558
G00 Z-0.7
M22
G00 X6.004 Y18.309
G01 Z0.3 F80.
G02 X6.695 Y18.154 I5.943 J16.424 F120.
G01 X6.734 Y18.127
G01 X6.767 Y18.098
G01 X6.796 Y18.068
G01 X6.823 Y18.033
G01 X6.864 Y17.966
G01 X6.898 Y17.892
G01 X6.945 Y17.749
G01 X7.038 Y17.121
G01 X7.097 Y16.124
G01 X6.972 Y14.624
G01 X6.944 Y14.497
G01 X6.898 Y14.358
G01 X6.864 Y14.284
G01 X6.823 Y14.217
G01 X6.796 Y14.182
G01 X6.767 Y14.152
G01 X6.734 Y14.123
G01 X6.695 Y14.096
G02 X6.004 Y13.941 I5.943 J15.826
G00 Z-0.7
M22
G00 X23.234 Y26.5
G01 Z0.3 F80.
G02 I23.25 J26.5 F120.
G00 Z-0.7
M22
G00 X23.234 Y22.5
G01 Z0.3 F80.
G02 I23.25 J22.5 F120.
G00 Z-0.7
M22
G00 X23.234 Y25.25
G01 Z0.3 F80.
G02 I23.25 J25.25 F120.
G00 Z-0.7
M22
G00 X23.234 Y23.75
G01 Z0.3 F80.
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G02 I23. 25 J23. 75 F120.
G00 Z-0. 7
M22
G00 X23. 234 Y16. 5
G01 Z0. 3 F80.
G02 I23. 25 J16. 5 F120.
G00 Z-0. 7
M22
G00 X23. 234 Y18.
G01 Z0. 3 F80.
G02 I23. 25 J18. F120.
G00 Z-0. 7
M22
G00 X23. 234 Y15. 25
G01 Z0. 3 F80.
G02 I23. 25 J15. 25 F120.
G00 Z-0. 7
M22
G00 X23. 234 Y19. 25
G01 Z0. 3 F80.
G02 I23. 25 J19. 25 F120.
G00 Z-0. 7
M22
G00 X4. 963 Y16. 875
G01 Z0. 3 F80.
G02 I4. 979 J16. 875 F120.
G00 Z-0. 7
M22
G00 X4. 963 Y15. 375
G01 Z0. 3 F80.
G02 I4. 979 J15. 375 F120.
G00 Z-0. 7
M22
G00 X13. 462 Y15. 375
G01 Z0. 3 F80.
G02 I13. 478 J15. 375 F120.
G00 Z-0. 7
M22
G00 X13. 462 Y16. 875
G01 Z0. 3 F80.
G02 I13. 478 J16. 875 F120.
G00 Z-0. 7
M22
G00 X13. 462 Y14. 125
G01 Z0. 3 F80.
G02 I13. 478 J14. 125 F120.
G00 Z-0. 7
M22
G00 X13. 462 Y18. 125
G01 Z0. 3 F80.
G02 I13. 478 J18. 125 F120.
G00 Z-0. 7
M22
G00 X4. 784 Y21. 125
G01 Z0. 3 F80.
G02 I4. 799 J21. 125 F120.
G00 Z-0. 7
M22
G00 X4. 784 Y22. 625
G01 Z0. 3 F80.
G02 I4. 799 J22. 625 F120.
G00 Z-0. 7
M22

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G00 X31. 234 Y8. 75
G01 Z0. 3 F80.
G02 I31. 25 J8. 75 F120.
G00 Z- 0. 7
M22
G00 X31. 234 Y4. 75
G01 Z0. 3 F80.
G02 I31. 25 J4. 75 F120.
G00 Z- 0. 7
M22
G00 X31. 234 Y7. 5
G01 Z0. 3 F80.
G02 I31. 25 J7. 5 F120.
G00 Z- 0. 7
M22
G00 X31. 234 Y6.
G01 Z0. 3 F80.
G02 I31. 25 J6. F120.
G00 Z- 0. 7
M22
G00 X23. 234 Y33. 25
G01 Z0. 3 F80.
G02 I23. 25 J33. 25 F120.
G00 Z- 0. 7
M22
G00 X23. 234 Y34. 75
G01 Z0. 3 F80.
G02 I23. 25 J34. 75 F120.
G00 Z- 0. 7
M22
G00 X23. 234 Y41.
G01 Z0. 3 F80.
G02 I23. 25 J41. F120.
G00 Z- 0. 7
M22
G00 X23. 234 Y42. 5
G01 Z0. 3 F80.
G02 I23. 25 J42. 5 F120.
G00 Z- 0. 7
M22
G00 X23. 234 Y32.
G01 Z0. 3 F80.
G02 I23. 25 J32. F120.
G00 Z- 0. 7
M22
G00 X23. 234 Y36.
G01 Z0. 3 F80.
G02 I23. 25 J36. F120.
G00 Z- 0. 7
M22
G00 X23. 234 Y39. 75
G01 Z0. 3 F80.
G02 I23. 25 J39. 75 F120.
G00 Z- 0. 7
M22
G00 X23. 234 Y43. 75
G01 Z0. 3 F80.
G02 I23. 25 J43. 75 F120.
G00 Z- 0. 7
M22
G00 X31. 234 Y33. 25
G01 Z0. 3 F80.
G02 I31. 25 J33. 25 F120.

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G00 Z-0.7
M22
G00 X31.234 Y29.25
G01 Z0.3 F80.
G02 I31.25 J29.25 F120.
G00 Z-0.7
M22
G00 X31.234 Y32.
G01 Z0.3 F80.
G02 I31.25 J32. F120.
G00 Z-0.7
M22
G00 X31.234 Y30.5
G01 Z0.3 F80.
G02 I31.25 J30.5 F120.
G00 Z-0.7
M22
G00 X31.234 Y38.
G01 Z0.3 F80.
G02 I31.25 J38. F120.
G00 Z-0.7
M22
G00 X31.234 Y36.5
G01 Z0.3 F80.
G02 I31.25 J36.5 F120.
G00 Z-0.7
M22
G00 X31.234 Y43.118
G01 Z0.3 F80.
G02 I31.25 J43.118 F120.
G00 Z-0.7
M22
G00 X31.234 Y41.618
G01 Z0.3 F80.
G02 I31.25 J41.618 F120.
G00 Z-0.7
M22
G00 X31.234 Y22.5
G01 Z0.3 F80.
G02 I31.25 J22.5 F120.
G00 Z-0.7
M22
G00 X31.234 Y24.
G01 Z0.3 F80.
G02 I31.25 J24. F120.
G00 Z-0.7
M22
G00 X31.234 Y15.
G01 Z0.3 F80.
G02 I31.25 J15. F120.
G00 Z-0.7
M22
G00 X31.234 Y16.5
G01 Z0.3 F80.
G02 I31.25 J16.5 F120.
G00 Z-0.7
M22
G00 X31.234 Y21.25
G01 Z0.3 F80.
G02 I31.25 J21.25 F120.
G00 Z-0.7
M22
G00 X31.234 Y25.25
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G01 Z0.3 F80.
G02 I31.25 J25.25 F120.
G00 Z-0.7
M22
G00 X31.234 Y13.75
G01 Z0.3 F80.
G02 I31.25 J13.75 F120.
G00 Z-0.7
M22
G00 X31.234 Y17.75
G01 Z0.3 F80.
G02 I31.25 J17.75 F120.
G00 Z-0.7
M22
G00 X27.25 Y5.822
G01 Z0.3 F80.
G01 X27.641 F120.
G01 Y7.641
G01 X27.25
G00 Z-0.7
M22
G00 X27.25 Y22.322
G01 Z0.3 F80.
G01 X27.641 F120.
G01 Y24.141
G01 X27.25
G00 Z-0.7
M22
G00 X27.25 Y16.641
G01 Z0.3 F80.
G01 X27.641 F120.
G01 Y14.822
G01 X27.25
G00 Z-0.7
M22
G00 X27.25 Y41.441
G01 Z0.3 F80.
G01 X27.641 F120.
G01 Y43.259
G01 X27.25
G00 Z-0.7
M22
G00 X27.25 Y36.322
G01 Z0.3 F80.
G01 X27.641 F120.
G01 Y38.141
G01 X27.25
G00 Z-0.7
M22
G00 X27.25 Y30.322
G01 Z0.3 F80.
G01 X27.641 F120.
G01 Y32.141
G01 X27.25
G00 Z-0.7
M22
G00 X19.25 Y40.822
G01 Z0.3 F80.
G01 X19.641 F120.
G01 Y42.641
G01 X19.25
G00 Z-0.7
M22
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G00 X19.25 Y33.072
G01 Z0.3 F80.
G01 X19.641 F120.
G01 Y34.891
G01 X19.25
G00 Z-0.7
M22
G00 X19.25 Y23.572
G01 Z0.3 F80.
G01 X19.641 F120.
G01 Y25.391
G01 X19.25
G00 Z-0.7
M22
G00 X19.25 Y16.322
G01 Z0.3 F80.
G01 X19.641 F120.
G01 Y18.141
G01 X19.25
G00 Z-0.7
M22
G00 X19.359 Y14.
G01 Z0.3 F80.
G01 Y15.039 F120.
G01 X20.557
G01 X21.046 Y14.802
G01 X21.58 Y14.608
G01 X22.131 Y14.468
G01 X22.699 Y14.381
G01 X23.829 Y14.348
G01 X24.397 Y14.39
G01 X24.686 Y14.444
G01 X24.834 Y14.497
G01 X24.908 Y14.535
G01 X24.978 Y14.581
G01 X25.054 Y14.646
G01 X25.119 Y14.718
G01 X25.176 Y14.795
G01 X25.224 Y14.878
G01 X25.296 Y15.044
G01 X25.347 Y15.216
G01 X25.452 Y15.893
G01 X25.535 Y17.25
G01 X25.452 Y18.607
G01 X25.347 Y19.283
G01 X25.297 Y19.456
G01 X25.226 Y19.624
G01 X25.178 Y19.708
G01 X25.121 Y19.786
G01 X25.053 Y19.858
G01 X24.975 Y19.921
G01 X24.905 Y19.964
G01 X24.832 Y20.001
G01 X24.685 Y20.054
G01 X24.398 Y20.11
G01 X23.829 Y20.152
G01 X22.699 Y20.119
G01 X22.131 Y20.032
G01 X21.58 Y19.892
G01 X21.046 Y19.698
G01 X20.557 Y19.461
G01 X19.359
G01 Y22.014
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G01 X20. 557
G01 X21. 041 Y21. 757
G01 X21. 573 Y21. 539
G01 X22. 124 Y21. 375
G01 X22. 694 Y21. 264
G01 X23. 825 Y21. 192
G01 X24. 396 Y21. 222
G01 X24. 687 Y21. 275
G01 X24. 836 Y21. 329
G01 X24. 91 Y21. 369
G01 X24. 98 Y21. 416
G01 X25. 141 Y21. 563
G01 X25. 271 Y21. 726
G01 X25. 371 Y21. 908
G01 X25. 446 Y22. 111
G01 X25. 538 Y22. 511
G01 X25. 68 Y24. 5
G01 X25. 538 Y26. 489
G01 X25. 446 Y26. 889
G01 X25. 372 Y27. 092
G01 X25. 274 Y27. 274
G01 X25. 212 Y27. 361
G01 X25. 143 Y27. 441
G01 X25. 064 Y27. 516
G01 X24. 976 Y27. 586
G01 X24. 907 Y27. 631
G01 X24. 834 Y27. 669
G01 X24. 686 Y27. 723
G01 X24. 396 Y27. 778
G01 X23. 825 Y27. 808
G01 X22. 694 Y27. 736
G01 X22. 124 Y27. 625
G01 X21. 573 Y27. 461
G01 X21. 041 Y27. 243
G01 X20. 557 Y26. 986
G01 X19. 359
G01 Y27. 787
G00 Z- 0. 7
M22
G00 X27. 359 Y28.
G01 Z0. 3 F80.
G01 Y28. 815 F120.
G01 X28. 578
G01 X32. 401 Y28. 424
G01 X32. 931 Y28. 456
G01 X33. 056 Y28. 48
G01 X33. 172 Y28. 512
G01 X33. 278 Y28. 554
G01 X33. 377 Y28. 603
G01 X33. 467 Y28. 661
G01 X33. 55 Y28. 726
G01 X33. 624 Y28. 798
G01 X33. 693 Y28. 877
G01 X33. 805 Y29. 046
G01 X33. 895 Y29. 235
G01 X34. 017 Y29. 643
G01 X34. 137 Y30. 444
G01 X34. 191 Y31. 25
G01 X34. 137 Y32. 056
G01 X34. 017 Y32. 857
G01 X33. 895 Y33. 264
G01 X33. 805 Y33. 454
G01 X33. 693 Y33. 622
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G01 X33.624 Y33.701
G01 X33.55 Y33.773
G01 X33.467 Y33.838
G01 X33.377 Y33.896
G01 X33.278 Y33.946
G01 X33.172 Y33.987
G01 X33.057 Y34.02
G01 X32.931 Y34.044
G01 X32.401 Y34.077
G01 X28.578 Y33.685
G01 X27.359
G01 Y35.009
G01 X28.582 Y35.008
G01 X32.925 Y34.867
G01 X33.136 Y34.905
G01 X33.234 Y34.936
G01 X33.323 Y34.973
G01 X33.407 Y35.017
G01 X33.483 Y35.068
G01 X33.554 Y35.125
G01 X33.62 Y35.189
G01 X33.729 Y35.328
G01 X33.819 Y35.487
G01 X33.891 Y35.66
G01 X33.948 Y35.849
G01 X34.081 Y36.543
G01 X34.149 Y37.25
G01 X34.081 Y37.957
G01 X33.948 Y38.651
G01 X33.891 Y38.84
G01 X33.819 Y39.014
G01 X33.73 Y39.173
G01 X33.62 Y39.312
G01 X33.554 Y39.376
G01 X33.484 Y39.433
G01 X33.407 Y39.484
G01 X33.323 Y39.528
G01 X33.234 Y39.565
G01 X33.136 Y39.596
G01 X32.925 Y39.633
G01 X28.582 Y39.492
G01 X27.359 Y39.491
G01 Y40.391
G01 X28.586 Y40.39
G01 X32.925 Y40.572
G01 X33.091 Y40.591
G01 X33.258 Y40.629
G01 X33.343 Y40.661
G01 X33.424 Y40.7
G01 X33.501 Y40.749
G01 X33.573 Y40.807
G01 X33.636 Y40.873
G01 X33.691 Y40.947
G01 X33.776 Y41.1
G01 X33.885 Y41.412
G01 X34.027 Y42.037
G01 X34.069 Y42.37
G01 X33.966 Y43.013
G01 X33.884 Y43.326
G01 X33.776 Y43.636
G01 X33.691 Y43.789
G01 X33.636 Y43.863
G01 X33.573 Y43.93

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G01 X33. 501 Y43. 987
G01 X33. 424 Y44. 036
G01 X33. 344 Y44. 076
G01 X33. 258 Y44. 108
G01 X33. 091 Y44. 148
G01 X32. 924 Y44. 165
G01 X28. 586 Y44. 346
G01 X27. 359
G01 Y45. 105
G00 Z-0. 7
M22
G00 X27. 359 Y12.
G01 Z0. 3 F80.
G01 Y13. 141 F120.
G01 X27. 648
G03 X27. 75 Y13. 07 I27. 75 J13. 179
G01 X28. 57
G01 X30. 713 Y12. 554
G01 X31. 814 Y12. 387
G01 X32. 371 Y12. 359
G01 X32. 666 Y12. 379
G01 X32. 812 Y12. 403
G01 X32. 95 Y12. 44
G01 X33. 177 Y12. 529
G01 X33. 284 Y12. 585
G01 X33. 382 Y12. 65
G01 X33. 474 Y12. 725
G01 X33. 56 Y12. 81
G01 X33. 638 Y12. 907
G01 X33. 711 Y13. 018
G01 X33. 818 Y13. 233
G01 X33. 898 Y13. 463
G01 X33. 997 Y13. 917
G01 X34. 093 Y14. 834
G01 X34. 113 Y15. 752
G01 X33. 997 Y17. 581
G01 X33. 898 Y18. 037
G01 X33. 818 Y18. 267
G01 X33. 711 Y18. 482
G01 X33. 638 Y18. 593
G01 X33. 559 Y18. 69
G01 X33. 474 Y18. 775
G01 X33. 382 Y18. 85
G01 X33. 284 Y18. 915
G01 X33. 177 Y18. 971
G01 X32. 95 Y19. 06
G01 X32. 812 Y19. 097
G01 X32. 666 Y19. 121
G01 X32. 371 Y19. 141
G01 X31. 814 Y19. 113
G01 X30. 713 Y18. 946
G01 X28. 57 Y18. 43
G01 X27. 75
G03 X27. 648 Y18. 359 I27. 75 J18. 321
G01 X27. 359
G01 Y20. 669
G01 X28. 574
G01 X31. 806 Y20. 131
G01 X32. 404 Y20. 101
G01 X32. 685 Y20. 113
G01 X32. 94 Y20. 15
G01 X33. 167 Y20. 216
G01 X33. 275 Y20. 263

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G01 X33. 375 Y20. 319
G01 X33. 47 Y20. 385
G01 X33. 559 Y20. 462
G01 X33. 641 Y20. 55
G01 X33. 719 Y20. 651
G01 X33. 835 Y20. 851
G01 X33. 922 Y21. 069
G01 X34. 032 Y21. 503
G01 X34. 174 Y23. 25
G01 X34. 032 Y24. 997
G01 X33. 922 Y25. 431
G01 X33. 835 Y25. 649
G01 X33. 719 Y25. 849
G01 X33. 641 Y25. 95
G01 X33. 559 Y26. 038
G01 X33. 47 Y26. 115
G01 X33. 375 Y26. 181
G01 X33. 275 Y26. 236
G01 X33. 167 Y26. 283
G01 X32. 94 Y26. 35
G01 X32. 686 Y26. 387
G01 X32. 401 Y26. 4
G01 X30. 725 Y26. 218
G01 X28. 574 Y25. 831
G01 X27. 359
G01 Y26. 75
G00 Z- 0. 7
M22
G00 X27. 359 Y2. 75
G01 Z0. 3 F80.
G01 Y4. 141 F120.
G01 X27. 641
G01 Y4. 019
G01 X28. 567 Y4. 02
G01 X30. 702 Y3. 389
G01 X31. 815 Y3. 228
G01 X32. 375 Y3. 21
G01 X32. 676 Y3. 241
G01 X32. 823 Y3. 276
G01 X32. 959 Y3. 326
G01 X33. 181 Y3. 439
G01 X33. 369 Y3. 573
G01 X33. 457 Y3. 656
G01 X33. 535 Y3. 748
G01 X33. 607 Y3. 851
G01 X33. 674 Y3. 969
G01 X33. 768 Y4. 19
G01 X33. 839 Y4. 425
G01 X33. 927 Y4. 889
G01 X34. 028 Y6. 75
G01 X33. 927 Y8. 611
G01 X33. 839 Y9. 075
G01 X33. 768 Y9. 31
G01 X33. 674 Y9. 531
G01 X33. 607 Y9. 649
G01 X33. 535 Y9. 752
G01 X33. 457 Y9. 844
G01 X33. 372 Y9. 925
G01 X33. 279 Y9. 997
G01 X33. 179 Y10. 062
G01 X32. 958 Y10. 174
G01 X32. 823 Y10. 224
G01 X32. 675 Y10. 258

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```
G01 X32.375 Y10.29
G01 X31.815 Y10.272
G01 X30.702 Y10.111
G01 X28.567 Y9.48
G01 X27.641 Y9.481
G01 Y9.359
G01 X27.359
G01 Y10.25
G00 Z-0.7
M22
G00 X19.359 Y30.5
G01 Z0.3 F80.
G01 Y31.391 F120.
G01 X19.665
G03 X19.75 Y31.351 I19.75 J31.46
G01 X20.559
G01 X21.577 Y30.881
G01 X22.692 Y30.588
G01 X23.82 Y30.479
G01 X24.384 Y30.491
G01 X24.544 Y30.512
G01 X24.699 Y30.547
G01 X24.842 Y30.597
G01 X24.912 Y30.632
G01 X24.976 Y30.673
G01 X25.16 Y30.818
G01 X25.311 Y30.974
G01 X25.378 Y31.064
G01 X25.438 Y31.162
G01 X25.536 Y31.381
G01 X25.654 Y31.818
G01 X25.809 Y34.
G01 X25.654 Y36.182
G01 X25.536 Y36.619
G01 X25.439 Y36.838
G01 X25.38 Y36.936
G01 X25.313 Y37.028
G01 X25.162 Y37.185
G01 X24.974 Y37.329
G01 X24.91 Y37.367
G01 X24.84 Y37.401
G01 X24.694 Y37.452
G01 X24.385 Y37.507
G01 X23.82 Y37.521
G01 X22.692 Y37.412
G01 X21.577 Y37.119
G01 X20.559 Y36.649
G01 X19.75
G03 X19.665 Y36.609 I19.75 J36.54
G01 X19.359
G01 Y39.141
G01 X19.641
G01 Y39.027
G01 X20.561 Y39.026
G01 X21.591 Y38.6
G01 X22.697 Y38.308
G01 X23.817 Y38.168
G01 X24.38 Y38.164
G01 X24.687 Y38.208
G01 X24.835 Y38.252
G01 X24.967 Y38.315
G01 X25.174 Y38.449
G01 X25.345 Y38.596
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```
G01 X25.423 Y38.683
G01 X25.494 Y38.781
G01 X25.612 Y39.002
G01 X25.697 Y39.229
G01 X25.757 Y39.458
G01 X25.831 Y39.915
G01 X25.925 Y41.75
G01 X25.831 Y43.585
G01 X25.757 Y44.042
G01 X25.697 Y44.271
G01 X25.612 Y44.498
G01 X25.495 Y44.72
G01 X25.424 Y44.817
G01 X25.346 Y44.905
G01 X25.174 Y45.053
G01 X24.966 Y45.186
G01 X24.833 Y45.247
G01 X24.685 Y45.291
G01 X24.38 Y45.335
G01 X23.817 Y45.332
G01 X22.697 Y45.192
G01 X21.591 Y44.9
G01 X20.561 Y44.474
G01 X19.641 Y44.473
G01 Y44.359
G01 X19.359
G01 Y45.5
G00 Z-0.7
M22
G00 X16.655 Y37.747
G01 Z0.3 F80.
G01 X16.674 Y38.486 F120.
G01 X16.692 Y40.237
G01 X16.691 Y40.489
G01 X16.658 Y42.241
G01 X16.571 Y44.492
G01 X16.522 Y45.596
G01 X15.75 Y45.597
G00 Z-0.7
M22
G00 X15.613 Y21.988
G01 Z0.3 F80.
G01 X15.693 Y22.726 F120.
G01 X15.867 Y24.477
G01 X15.89 Y24.728
G01 X16.016 Y26.229
G01 X16.054 Y26.729
G01 X16.196 Y28.73
G01 X16.324 Y30.731
G01 X16.439 Y32.732
G01 X16.528 Y34.482
G01 X16.613 Y36.483
G01 X16.632 Y36.996
G00 Z-0.7
M22
G00 X13.5 Y11.109
G01 Z0.3 F80.
G01 X1.891 F120.
G01 Y10.25
G00 Z-0.7
M22
G00 X26.109 Y8.5
G01 Z0.3 F80.
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G01 Y11. 109 F120.
G01 X14. 25
G00 Z- 0. 7
M22
G00 X14. 25 Y2. 891
G01 Z0. 3 F80.
G01 X26. 109 F120.
G01 Y4. 5
G00 Z- 0. 7
M22
G00 X1. 891 Y3. 75
G01 Z0. 3 F80.
G01 Y2. 891 F120.
G01 X13. 5
G00 Z- 0. 7
M22
G00 X7. 723 Y34. 998
G01 Z0. 3 F80.
G01 X7. 649 Y30. 496 F120.
G02 X7. 511 Y28. 739 I- 27. 167 J32. 353
G01 X7. 485 Y28. 491
G02 X7. 256 Y26. 729 I- 6. 96 J29. 475
G01 X7. 207 Y26. 477
G01 X6. 957 Y25. 391
G01 X5. 38
G00 Z- 0. 7
M22
G00 X7. 184 Y43. 012
G01 Z0. 3 F80.
G01 X7. 268 Y42. 261 F120.
G01 X7. 435 Y40. 51
G01 X7. 456 Y40. 258
G01 X7. 582 Y38. 507
G01 X7. 597 Y38. 256
G01 X7. 681 Y36. 504
G01 X7. 705 Y35. 754
G00 Z- 0. 7
M22
G00 X2. 277 Y34. 998
G01 Z0. 3 F80.
G01 X2. 351 Y30. 496 F120.
G03 X2. 49 Y28. 739 I 43. 519 J32. 868
G01 X2. 515 Y28. 49
G03 X2. 746 Y26. 731 I 21. 12 J30. 04
G01 X2. 791 Y26. 478
G01 X3. 043 Y25. 391
G01 X4. 63
G00 Z- 0. 7
M22
G00 X2. 816 Y43. 012
G01 Z0. 3 F80.
G01 X2. 732 Y42. 261 F120.
G01 X2. 565 Y40. 51
G01 X2. 543 Y40. 259
G01 X2. 419 Y38. 507
G01 X2. 403 Y38. 256
G01 X2. 319 Y36. 504
G01 X2. 295 Y35. 754
G00 Z- 0. 7
M22
G00 X2. 906 Y43. 765
G01 Z0. 3 F80.
G01 X2. 977 Y44. 268 F120.

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G01 X3.026 Y44.522
G01 X3.265 Y45.609
G01 X6.735
G01 X6.974 Y44.522
G01 X7.023 Y44.268
G01 X7.094 Y43.765
G00 Z-0.7
M22
G00 X15. Y45.597
G01 Z0.3 F80.
G01 X11.5 F120.
G00 Z-0.7
M22
G00 X31.25 Y42.368
G01 Z0.3 F80.
G01 X27.25 F120.
G00 Z-0.7
M22
G00 X31.25 Y37.25
G01 Z0.3 F80.
G01 X27.25 F120.
G00 Z-0.7
M22
G00 X31.25 Y31.25
G01 Z0.3 F80.
G01 X27.25 F120.
G00 Z-0.7
M22
G00 X31.25 Y23.25
G01 Z0.3 F80.
G01 X27.25 F120.
G00 Z-0.7
M22
G00 X31.25 Y15.75
G01 Z0.3 F80.
G01 X27.25 F120.
G00 Z-0.7
M22
G00 X31.25 Y6.75
G01 Z0.3 F80.
G01 X27.25 F120.
G00 Z-0.7
M22
G00 X4.799 Y21.875
G01 Z0.3 F80.
G01 X2.75 F120.
G00 Z-0.7
M22
G00 X4.979 Y16.125
G01 Z0.3 F80.
G01 X1.75 F120.
G00 Z-0.7
M22
G00 X13.478 Y16.125
G01 Z0.3 F80.
G01 X10. F120.
G00 Z-0.7
M22
G00 X13.75 Y22.613
G01 Z0.3 F80.
G01 X15.75 F120.
G00 Z-0.7
M22
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G00 X13. 75 Y24. 613
G01 Z0. 3 F80.
G01 X16. F120.
G00 Z- 0. 7
M22
G00 X13. 75 Y26. 113
G01 Z0. 3 F80.
G01 X16. 25 F120.
G00 Z- 0. 7
M22
G00 X23. 25 Y41. 75
G01 Z0. 3 F80.
G01 X19. 25 F120.
G00 Z- 0. 7
M22
G00 X23. 25 Y34.
G01 Z0. 3 F80.
G01 X19. 25 F120.
G00 Z- 0. 7
M22
G00 X23. 25 Y24. 5
G01 Z0. 3 F80.
G01 X19. 25 F120.
G00 Z- 0. 7
M22
G00 X23. 25 Y17. 25
G01 Z0. 3 F80.
G01 X19. 25 F120.
G00 Z- 0. 7
M22
G00 X13. 75 Y44. 613
G01 Z0. 3 F80.
G01 X16. 75 F120.
G00 Z- 0. 7
M22
G00 X13. 75 Y42. 363
G01 Z0. 3 F80.
G01 X16. 75 F120.
G00 Z- 0. 7
M22
G00 X13. 75 Y40. 363
G01 Z0. 3 F80.
G01 X16. 75 F120.
G00 Z- 0. 7
M22
G00 X13. 75 Y38. 363
G01 Z0. 3 F80.
G01 X16. 75 F120.
G00 Z- 0. 7
M22
G00 X13. 75 Y36. 363
G01 Z0. 3 F80.
G01 X16. 75 F120.
G00 Z- 0. 7
M22
G00 X13. 75 Y34. 363
G01 Z0. 3 F80.
G01 X16. 5 F120.
G00 Z- 0. 7
M22
G00 X13. 75 Y32. 613
G01 Z0. 3 F80.
G01 X16. 5 F120.
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G00 Z-0.7
M22
G00 X13.75 Y30.613
G01 Z0.3 F80.
G01 X16.5 F120.
G00 Z-0.7
M22
G00 X13.75 Y28.613
G01 Z0.3 F80.
G01 X16.25 F120.
G00 Z-0.7
M22
G00 X13.75 Y26.613
G01 Z0.3 F80.
G01 X16.25 F120.
G00 Z-0.7
M22
G00 X1.891 Y9.5
G01 Z0.3 F80.
G01 Y4.5 F120.
G00 Z-0.7
M22
G00 X26.109 Y5.25
G01 Z0.3 F80.
G01 Y7.75 F120.
G00 Z-0.7
M22
G00 X7.125 Y9.5
G01 Z0.3 F80.
G01 Y8. F120.
G00 Z-0.7
M22
G00 X9.125 Y9.5
G01 Z0.3 F80.
G01 Y8. F120.
G00 Z-0.7
M22
G00 X11.125 Y9.5
G01 Z0.3 F80.
G01 Y8. F120.
G00 Z-0.7
M22
G00 X13.125 Y9.5
G01 Z0.3 F80.
G01 Y8. F120.
G00 Z-0.7
M22
G00 X14.875 Y9.5
G01 Z0.3 F80.
G01 Y8. F120.
G00 Z-0.7
M22
G00 X16.875 Y9.5
G01 Z0.3 F80.
G01 Y8. F120.
G00 Z-0.7
M22
G00 X18.875 Y9.5
G01 Z0.3 F80.
G01 Y8. F120.
G00 Z-0.7
M22
G00 X20.875 Y9.5
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G01 Z0.3 F80.
G01 Y8. F120.
G00 Z-0.7
M22
G00 X22.875 Y9.5
G01 Z0.3 F80.
G01 Y8. F120.
G00 Z-0.7
M22
G00 X24.875 Y9.5
G01 Z0.3 F80.
G01 Y8. F120.
G00 Z-0.7
M22
G00 X7.125 Y6.
G01 Z0.3 F80.
G01 Y4.5 F120.
G00 Z-0.7
M22
G00 X9.125 Y4.5
G01 Z0.3 F80.
G01 Y6. F120.
G00 Z-0.7
M22
G00 X11.125 Y6.
G01 Z0.3 F80.
G01 Y4.5 F120.
G00 Z-0.7
M22
G00 X13.125 Y6.
G01 Z0.3 F80.
G01 Y4.5 F120.
G00 Z-0.7
M22
G00 X14.875 Y6.
G01 Z0.3 F80.
G01 Y4.5 F120.
G00 Z-0.7
M22
G00 X16.875 Y6.
G01 Z0.3 F80.
G01 Y4.5 F120.
G00 Z-0.7
M22
G00 X18.875 Y6.
G01 Z0.3 F80.
G01 Y4.5 F120.
G00 Z-0.7
M22
G00 X20.875 Y6.
G01 Z0.3 F80.
G01 Y4.5 F120.
G00 Z-0.7
M22
G00 X22.875 Y6.
G01 Z0.3 F80.
G01 Y4.5 F120.
G00 Z-0.7
M22
G00 X24.875 Y6.
G01 Z0.3 F80.
G01 Y4.5 F120.
G00 Z-0.7
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```
M22
G00 X9. 5 Y7.
G01 Z0. 3 F80.
G01 X10. 5 F120.
G00 Z- 0. 7
M22
G00 X11. 5 Y7.
G01 Z0. 3 F80.
G01 X12. 5 F120.
G00 Z- 0. 7
M22
G00 X13. 5 Y7.
G01 Z0. 3 F80.
G01 X14. 5 F120.
G00 Z- 0. 7
M22
G00 X15. 5 Y7.
G01 Z0. 3 F80.
G01 X16. 5 F120.
G00 Z- 0. 7
M22
G00 X17. 5 Y7.
G01 Z0. 3 F80.
G01 X18. 5 F120.
G00 Z- 0. 7
M22
G00 X19. 5 Y7.
G01 Z0. 3 F80.
G01 X20. 5 F120.
G00 Z- 0. 7
M22
G00 X21. 5 Y7.
G01 Z0. 3 F80.
G01 X22. 5 F120.
G00 Z- 0. 7
M22
G00 X25. 5 Y7.
G01 Z0. 3 F80.
G01 X26. 25 F120.
G00 Z- 0. 7
M22
G00 X7. 5 Y7.
G01 Z0. 3 F80.
G01 X8. 5 F120.
G00 Z- 0. 7
M22
G00 X23. 5 Y7.
G01 Z0. 3 F80.
G01 X24. 5 F120.
G00 Z- 0. 7
M22
G00 X5. Y45.
G01 Z0. 3 F80.
G01 Y45. 75 F120.
G00 Z- 0. 7
M22
G00 X5. Y28.
G01 Z0. 3 F80.
G01 Y27. F120.
G00 Z- 0. 7
M22
G00 X5. Y30.
G01 Z0. 3 F80.
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G01 Y29. F120.
G00 Z-0.7
M22
G00 X5. Y32.
G01 Z0.3 F80.
G01 Y31. F120.
G00 Z-0.7
M22
G00 X5. Y34.
G01 Z0.3 F80.
G01 Y33. F120.
G00 Z-0.7
M22
G00 X5. Y36.
G01 Z0.3 F80.
G01 Y35. F120.
G00 Z-0.7
M22
G00 X5. Y38.
G01 Z0.3 F80.
G01 Y37. F120.
G00 Z-0.7
M22
G00 X5. Y40.
G01 Z0.3 F80.
G01 Y39. F120.
G00 Z-0.7
M22
G00 X5. Y42.
G01 Z0.3 F80.
G01 Y41. F120.
G00 Z-0.7
M22
G00 X5. Y44.
G01 Z0.3 F80.
G01 Y43. F120.
G00 Z-0.7
M22
G00 X6. Y44. 375
G01 Z0.3 F80.
G01 X7.13 F120.
G00 Z-0.7
M22
G00 X6. Y40. 375
G01 Z0.3 F80.
G01 X7.63 F120.
G00 Z-0.7
M22
G00 X6. Y38. 375
G01 Z0.3 F80.
G01 X7.63 F120.
G00 Z-0.7
M22
G00 X6. Y36. 375
G01 Z0.3 F80.
G01 X7.88 F120.
G00 Z-0.7
M22
G00 X6. Y34. 375
G01 Z0.3 F80.
G01 X7.88 F120.
G00 Z-0.7
M22

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G00 X6. Y32. 625
G01 Z0. 3 F80.
G01 X7. 88 F120.
G00 Z- 0. 7
M22
G00 X6. Y30. 625
G01 Z0. 3 F80.
G01 X7. 88 F120.
G00 Z- 0. 7
M22
G00 X6. Y28. 625
G01 Z0. 3 F80.
G01 X7. 63 F120.
G00 Z- 0. 7
M22
G00 X6. Y26. 625
G01 Z0. 3 F80.
G01 X7. 38 F120.
G00 Z- 0. 7
M22
G00 X4. Y44. 375
G01 Z0. 3 F80.
G01 X2. 88 F120.
G00 Z- 0. 7
M22
G00 X4. Y42. 375
G01 Z0. 3 F80.
G01 X2. 63 F120.
G00 Z- 0. 7
M22
G00 X4. Y40. 375
G01 Z0. 3 F80.
G01 X2. 38 F120.
G00 Z- 0. 7
M22
G00 X4. Y38. 375
G01 Z0. 3 F80.
G01 X2. 38 F120.
G00 Z- 0. 7
M22
G00 X4. Y36. 375
G01 Z0. 3 F80.
G01 X2. 13 F120.
G00 Z- 0. 7
M22
G00 X4. Y34. 375
G01 Z0. 3 F80.
G01 X2. 13 F120.
G00 Z- 0. 7
M22
G00 X4. Y32. 625
G01 Z0. 3 F80.
G01 X2. 13 F120.
G00 Z- 0. 7
M22
G00 X4. Y30. 625
G01 Z0. 3 F80.
G01 X2. 13 F120.
G00 Z- 0. 7
M22
G00 X4. Y28. 625
G01 Z0. 3 F80.
G01 X2. 38 F120.
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Model . cnc

```
G00 Z-0.7  
M22  
G00 X4. Y26.625  
G01 Z0.3 F80.  
G01 X2.63 F120.  
G00 Z-0.7  
M22  
G97 S6000  
G00  
G00 Z-0.7  
G00 X6. Y42.375  
G01 Z0.3 F80.  
G01 X7.38 F120.  
G00 Z-0.7  
M22  
G00 X0. Y0.  
M02
```